

ANGULAR CONTACT BALL BEARINGS

SINGLE-ROW AND MATCHED ANGULAR CONTACT BALL BEARINGS

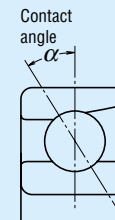
Bore Diameter 10 – 50mm	B50
Bore Diameter 60 – 120mm	B56
Bore Diameter 130 – 200mm	B62

DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

Bore Diameter 10 – 85mm	B66
-------------------------	-------	-----

FOUR-POINT CONTACT BALL BEARINGS

Bore Diameter 30 – 200mm	B68
--------------------------	-------	-----



DESIGN, TYPES, AND FEATURES

SINGLE-ROW ANGULAR CONTACT BALL BEARINGS

Since these bearings have a contact angle, they can sustain significant axial loads in one direction together with radial loads. Because of their design, when a radial load is applied, an axial force component is produced; therefore, two opposed bearings or a combination of more than two must be used.

Since the rigidity of single-row angular contact ball bearings can be increased by preloading, they are often used in the main spindles of machine tools, for which high running accuracy is required. (Refer to Chapter 10, Preload, Page A96).

Usually, the cages for angular contact ball bearings with a contact angle of 30° (Symbol **A**) or 40° (Symbol **B**) are in accordance with Table 1, but depending on the application, machined synthetic resin cages or molded polyamide resin cages are also used. The basic load ratings given in the bearing tables are based on the cage classification listed in Table 1.

Though the figures in the bearing tables (Pages B50 to B61; bearing bore diameters of 10 to 120) show bearings with single-shoulder-type inner rings, both-shoulder-type bearings are also available. Please consult NSK for more detailed information.

Table 1 Standard Cages for Angular Contact Ball Bearings

Series	Pressed Steel Cages	Machined Brass Cages
79A5, C	—	7900 – 7940
70A	7000 – 7018	7019 – 7040
70C	—	7000 – 7022
72A, B	7200 – 7222	7224 – 7240
72C	—	7200 – 7240
73A, B	7300 – 7320	7321 – 7340

In addition, for bearings with the same serial number, if the type of cages are different, the number of balls may also be different. In such a case, the load rating will differ from the one listed in the bearing tables.

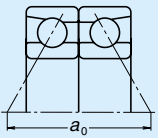
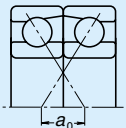
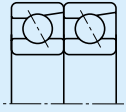
Angular Contact Ball Bearings with contact angles of 15° (Symbol **C**) and 25° (Symbol **A5**) are primarily for high precision or high speed applications, and machined brass or synthetic resin cages or molded polyamide cages are used.

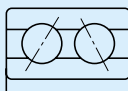
The maximum operating temperature of molded polyamide cages is 120°C.

MATCHED ANGULAR CONTACT BALL BEARINGS

The types and features of matched angular contact ball bearings are shown in Table 2.

Table 2 Types and Features of Matched Angular Contact Ball Bearings

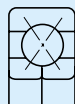
Figure	Arrangement	Features
	Back-to-back (DB) (Example) 7208 A DB	Radial loads and axial loads in both directions can be sustained. Since the distance between the effective load centers a_0 is big, this type is suitable if moments are applied.
	Face-to-face (DF) (Example) 7208 B DF	Radial loads and axial loads in both directions can be sustained. Compared with the DB Type, the distance between the effective load centers is small, so the capacity to sustain moments is inferior to the DB Type.
	Tandem (DT) (Example) 7208 A DT	Radial loads and axial loads in one direction can be sustained. Since two bearings share the axial load, this arrangement is used when the load in one direction is heavy.



DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

This is basically a back-to-back mounting of two single-row angular contact ball bearings, but their inner and outer rings are each integrated into one. Axial loads in both directions can be sustained, and the capacity to sustain moments is good. This type is used as fixed-end bearings.

Their cages are pressed steel.



FOUR-POINT CONTACT BALL BEARINGS

The inner ring is split radially into two pieces. Their design allows one bearing to sustain significant axial loads in either direction.

The contact angle is 35°, so the axial load capacity is high. This type is suitable for carrying pure axial loads or combined loads where the axial loads are high.

The cages are made of machined brass.

PRECAUTIONS FOR USE OF ANGULAR CONTACT BALL BEARINGS

Under severe operating conditions where the speed and temperature are close to their limits, lubrication is marginal, vibration and moment loads are heavy, they may not be suitable, particularly for certain types of cages. In such a case, please consult with NSK beforehand.

And if the load on angular contact ball bearings becomes too small, or if the ratio of the axial and radial loads for matched bearings exceeds e' (e' is listed in the bearings tables) during operation, slippage occurs between the balls and raceways, which may result in smearing. Especially with large bearings since the weight of the balls and cage is high. If such load conditions are expected, please consult with NSK for selection of the bearings.

TOLERANCES AND RUNNING ACCURACY

SINGLE-ROW ANGULAR CONTACT

BALL BEARINGSTable 8.2 (Pages A60 to A63)

MATCHED ANGULAR CONTACT

BALL BEARINGSTable 8.2 (Pages A60 to A63)

DOUBLE-ROW ANGULAR CONTACT

BALL BEARINGSTable 8.2 (Pages A60 to A63)

FOUR-POINT CONTACT BALL

BEARINGSTable 8.2 (Pages A60 to A63)

RECOMMENDED FITS

SINGLE-ROW ANGULAR CONTACT BALL

BEARINGSTable 9.2 (Page A84)
Table 9.4 (Page A85)

MATCHED ANGULAR CONTACT BALL

BEARINGSTable 9.2 (Page A84)
Table 9.4 (Page A85)

DOUBLE-ROW ANGULAR CONTACT BALL

BEARINGSTable 9.2 (Page A84)
Table 9.4 (Page A85)

FOUR-POINT CONTACT BALL BEARINGS

.....Table 9.2 (Page A84)
Table 9.4 (Page A85)

INTERNAL CLEARANCES

MATCHED ANGULAR CONTACT BALL BEARINGSTable 9.17 (Page A94)

Matched angular contact ball bearings with precision better than P5 are primarily used in the main spindles of machine tools, so they are used with a preload for rigidity. For convenience of selection, internal clearances are adjusted to produce Very Light, Light, Medium, and Heavy Preloads. Their fitting is also special. Concerning these matters, please refer to Tables 10.1 and 10.2 (Pages A98 and A99).

The clearance (or preload) of matched bearings is obtained by axially tightening a pair of bearings till the side faces of their inner or outer rings are pressed against each other.

DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

For the clearance in double-row angular contact ball bearings, please consult with NSK.

FOUR-POINT CONTACT BALL BEARINGSTable 9.18 (Page A94)

LIMITING SPEEDS

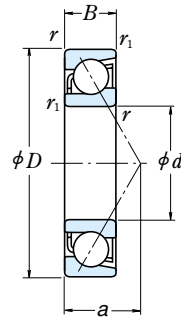
In cases of single-row and matched angular contact ball bearings, the Limiting speeds listed in the bearing table are for bearings with machined cage. For those with pressed cages, the listed speeds must be reduced by 20%.

The limiting speeds of bearings with contact angles of 15° (Symbol **C**) and 25° (Symbol **A5**) are for bearings with precision of P5 and better (with machined synthetic-resin cages or molded polyamide cages).

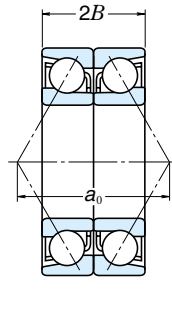
The limiting speeds listed in the bearing tables should be adjusted depending on the bearing load conditions. Also, higher speeds are attainable by making changes in the lubrication method, cage design, etc. Refer to Page A37 for detailed information.

SINGLE/MATCHED MOUNTINGS

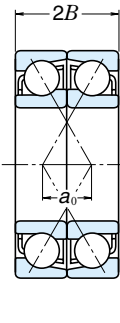
Bore Diameter 20 - 35 mm



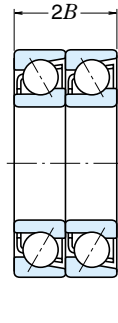
Single



Back-to-Back DB



Face-to-Face DF



Tandem DT

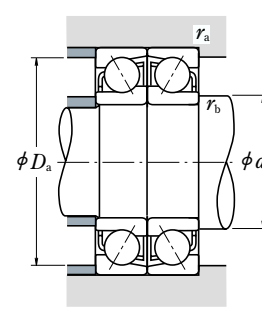
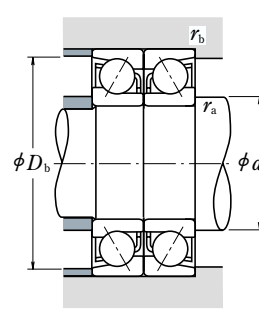
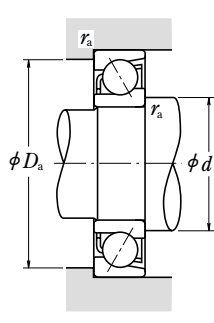


Table with columns: Boundary Dimensions (mm), Basic Load Ratings (Single) (N, kgf), Factor, Limiting Speeds (min-1), Eff. Load Centers (mm), Abutment and Fillet Dimensions (mm), Mass (kg). Rows include bearing sizes 20, 25, 30, and 35.

Dynamic Equivalent Load P = XF_r + YF_a

Table for Dynamic Equivalent Load with columns: Contact Angle, i/f0Fa* Cor, e, Single DT (Fa/Fr <= e, Fa/Fr > e), and DB or DF (Fa/Fr <= e, Fa/Fr > e). Rows include contact angles 15, 25, 30, and 40 degrees.

*For i, use 2 for DB, DF and 1 for DT

Static Equivalent Load P0 = X0Fr + Y0Fa

Table for Static Equivalent Load with columns: Contact Angle, Single, DT (X0, Y0), and DB or DF (X0, Y0). Rows include contact angles 15, 25, 30, and 40 degrees.

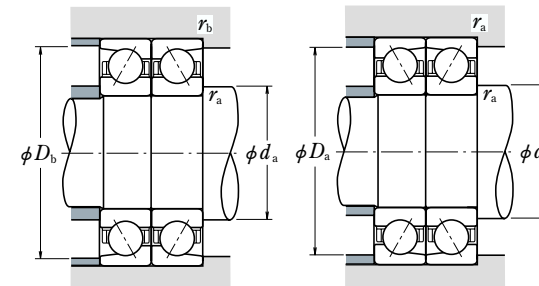
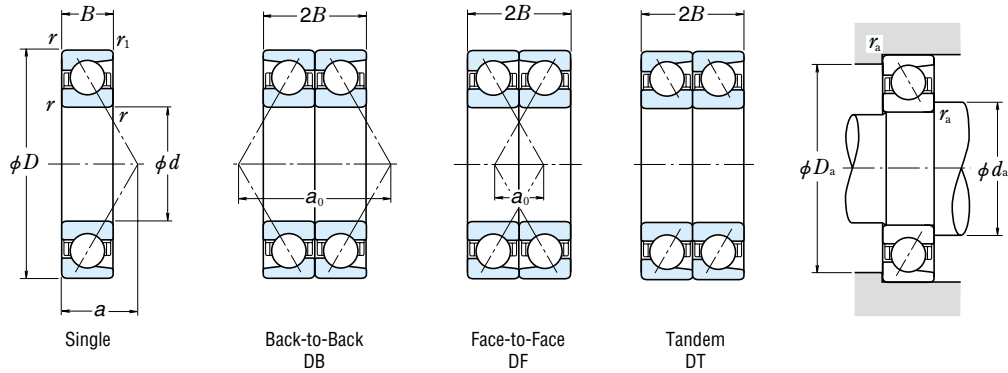
Table with columns: Bearing Numbers (Single, Duplex), Basic Load Ratings (Matched) (N, kgf), Limiting Speeds (Matched) (min-1), Load Center Spacings (mm), Abutment and Fillet Dimensions (mm). Rows include bearing numbers 7904 A5, 7904 C, 7004 A, 7004 C, 7204 A, 7204 B, 7204 C, 7304 A, 7304 B, 7905 A5, 7905 C, 7005 A, 7005 C, 7205 A, 7205 B, 7205 C, 7305 A, 7305 B, 7906 A5, 7906 C, 7006 A, 7006 C, 7206 A, 7206 B, 7206 C, 7306 A, 7306 B, 7907 A5, 7907 C, 7007 A, 7007 C, 7207 A, 7207 B, 7207 C, 7307 A, 7307 B.

Notes (1) For applications operating near the limiting speed, refer to Page B49. (2) The suffixes A, A5, B, and C represent contact angles of 30°, 25°, 40°, and 15° respectively.

Note (3) For bearings marked — in the column for db, db, and rb for shafts are da (min) and ra (max) respectively.

SINGLE/MATCHED MOUNTINGS

Bore Diameter 180 – 200 mm



Boundary Dimensions (mm)	Basic Load Ratings (Single) (N)				Factor f_0	Limiting Speeds ⁽¹⁾ (min ⁻¹)		Eff. Load Centers (mm) a	Abutment and Fillet Dimensions (mm)			Mass (kg) approx				
	d	D	B	$r_{1 \min}$		C_r	C_{0r}		Grease	Oil	$d_{a \min}$		$D_{a \max}$	$r_{a \max}$		
180	250	33	2	1	145 000	184 000	14 800	18 800	16.6	3 200	4 500	45.3	190	240	2	4.9
	280	46	2.1	1.1	207 000	252 000	21 100	25 700	—	1 900	2 400	89.4	192	268	2	10.5
	320	52	4	1.5	305 000	385 000	31 000	39 000	—	1 700	2 200	98.2	198	302	3	18.1
	320	52	4	1.5	276 000	350 000	28 100	35 500	—	1 500	2 000	130.9	198	302	3	18.4
	380	75	4	1.5	410 000	535 000	41 500	54 500	—	1 500	2 000	118.3	198	362	3	42.1
190	260	33	2	1	147 000	192 000	15 000	19 600	16.7	3 000	4 300	46.6	200	250	2	4.98
	290	46	2.1	1.1	224 000	280 000	22 800	28 600	—	1 800	2 400	92.3	202	278	2	11.3
	340	55	4	1.5	315 000	410 000	32 000	42 000	—	1 600	2 200	104.0	208	322	3	22.4
	340	55	4	1.5	284 000	375 000	28 900	38 000	—	1 400	2 000	138.7	208	322	3	22.5
	400	78	5	2	450 000	600 000	46 000	61 000	—	1 400	1 900	124.2	212	378	4	47.5
200	280	38	2.1	1.1	189 000	244 000	19 300	24 900	16.5	2 800	4 000	51.2	212	268	2	6.85
	310	51	2.1	1.1	240 000	310 000	24 500	31 500	—	1 700	2 200	99.1	212	298	2	13.7
	360	58	4	1.5	335 000	450 000	34 500	46 000	—	1 500	2 000	109.8	218	342	3	26.5
	360	58	4	1.5	305 000	410 000	31 000	41 500	—	1 300	1 800	146.5	218	342	3	26.6
	420	80	5	2	475 000	660 000	48 500	67 000	—	1 300	1 800	129.5	222	398	4	54.4
420	80	5	2	430 000	600 000	44 000	61 500	—	1 200	1 600	170.1	222	398	4	55.3	

Notes ⁽¹⁾ For applications operating near the limiting speed, refer to Page B49.
⁽²⁾ The suffixes A, A5, B, and C represent contact angles of 30°, 25°, 40°, and 15° respectively.

Dynamic Equivalent Load $P = XF_r + YF_a$

Contact Angle	$i/f_0 F_a^*$ C_{0r}	e	Single, DT				DB or DF			
			$F_a/F_r \leq e$		$F_a/F_r > e$		$F_a/F_r \leq e$		$F_a/F_r > e$	
			X	Y	X	Y	X	Y	X	Y
15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39
	0.357	0.40	1	0	0.44	1.40	1	1.57	0.72	2.28
	0.714	0.43	1	0	0.44	1.30	1	1.46	0.72	2.11
	1.07	0.46	1	0	0.44	1.23	1	1.38	0.72	2.00
	1.43	0.47	1	0	0.44	1.19	1	1.34	0.72	1.93
	2.14	0.50	1	0	0.44	1.12	1	1.26	0.72	1.82
	3.57	0.55	1	0	0.44	1.02	1	1.14	0.72	1.66
5.35	0.56	1	0	0.44	1.00	1	1.12	0.72	1.63	
25°	—	0.68	1	0	0.41	0.87	1	0.92	0.67	1.41
30°	—	0.80	1	0	0.39	0.76	1	0.78	0.63	1.24
40°	—	1.14	1	0	0.35	0.57	1	0.55	0.57	0.93

*For i , use 2 for DB, DF and 1 for DT

Static Equivalent Load $P_0 = X_0 F_r + Y_0 F_a$

Contact Angle	Single, DT		DB or DF		Single or DT mounting when $F_r > 0.5 F_r + Y_0 F_a$ use $P_0 = F_r$
	X_0	Y_0	X_0	Y_0	
15°	0.5	0.46	1	0.92	
25°	0.5	0.38	1	0.76	
30°	0.5	0.33	1	0.66	
40°	0.5	0.26	1	0.52	

Bearing Numbers ⁽²⁾				Basic Load Ratings (Matched) (N)				Limiting Speeds ⁽¹⁾ (Matched) (min ⁻¹)		Load Center Spacings (mm)		Abutment and Fillet Dimensions (mm)		
Single	Duplex			C_r	C_{0r}	C_r	C_{0r}	Grease	Oil	DB	DF	d_b ⁽³⁾ min	D_b max	r_b ⁽³⁾ max
7936 C	DB	DF	DT	236 000	370 000	24 000	37 500	2 600	3 600	90.6	24.6	—	244	1
7036 A	DB	DF	DT	335 000	505 000	34 500	51 500	1 500	2 000	178.8	86.8	—	273	1
7236 A	DB	DF	DT	495 000	770 000	50 500	78 500	1 400	1 800	196.3	92.3	—	311	1.5
7236 B	DB	DF	DT	450 000	700 000	45 500	71 000	1 200	1 700	261.8	157.8	—	311	1.5
7336 A	DB	DF	DT	665 000	1 070 000	68 000	109 000	1 200	1 600	236.6	86.6	—	371	1.5
7336 B	DB	DF	DT	605 000	975 000	62 000	99 500	1 100	1 500	309.9	159.9	—	371	1.5
7938 C	DB	DF	DT	239 000	385 000	24 400	39 000	2 400	3 400	93.3	27.3	—	254	1
7038 A	DB	DF	DT	365 000	560 000	37 000	57 000	1 400	1 900	184.6	92.6	—	283	1
7238 A	DB	DF	DT	510 000	825 000	52 000	84 000	1 300	1 700	208.0	98.0	—	331	1.5
7238 B	DB	DF	DT	460 000	750 000	47 000	76 000	1 100	1 600	277.3	167.3	—	331	1.5
7338 A	DB	DF	DT	730 000	1 200 000	74 500	122 000	1 100	1 500	248.3	92.3	—	390	2
7338 B	DB	DF	DT	670 000	1 100 000	68 000	112 000	1 000	1 400	325.5	169.5	—	390	2
7940 C	DB	DF	DT	305 000	490 000	31 500	50 000	2 200	3 200	102.3	26.3	—	273	1
7040 A	DB	DF	DT	390 000	620 000	40 000	63 500	1 300	1 800	198.2	96.2	—	303	1
7240 A	DB	DF	DT	550 000	900 000	56 000	92 000	1 200	1 600	219.6	103.6	—	351	1.5
7240 B	DB	DF	DT	495 000	815 000	50 500	83 000	1 100	1 500	292.9	176.9	—	351	1.5
7340 A	DB	DF	DT	770 000	1 320 000	78 500	134 000	1 100	1 400	259.0	99.0	—	410	2
7340 B	DB	DF	DT	700 000	1 200 000	71 500	123 000	950	1 300	340.1	180.1	—	410	2

Note ⁽³⁾ For bearings marked — in the column for d_b , D_b and r_b for shafts are d_a (min) and r_a (max) respectively.